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(54) **METHOD FOR MANUFACTURING GLASS BLANK FOR MAGNETIC DISK, METHOD FOR MANUFACTURING GLASS SUBSTRATE FOR MAGNETIC DISK, GLASS BLANK FOR MAGNETIC DISK**

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(58) **Field of Classification Search**

None

See application file for complete search history.

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(57)

ABSTRACT

A method for manufacturing a glass blank for magnetic disk and a method for manufacturing a glass substrate for magnetic disk are provided which are capable of producing a glass blank for magnetic disk having a good surface waviness by press forming. The method includes a forming process of press-forming a lump of molten glass using a pair of dies, wherein in the forming process, press forming is performed using thermally equalizing means for reducing a difference in temperature in the press forming surface of the die during pressing of the molten glass.

29 Claims, 13 Drawing Sheets

